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Dake Tube Bender Manual
Instructions and part list
Manually operated

Thank you for buying Dake!!!!

We hope you enjoy many years of using your New Dake Tube Bender. If after reading this manual you still have any questions please give us a call, e-mail or stop by for a factory tour.

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CAUTION!!!

Read and understand all warnings, cautions, attentions and instructions before operating this equipment.

CAUTION general

When working always pay attention and be alert. Be careful. Be aware of possible Hazards.

CAUTION regulations

Observe the law and regulations. Check local regulations to properly dispose of oil and/or items that have been in oil to dispose of properly.

ATTENTION tools

Always check that your tools are in good condition and that the tools are suitable for the work to make (ex. don't use the pliers as hammers etc.)

ATTENTION tampering

It is severely forbidden to modify or to tamper with parts that can alter the standard working conditions.

CAUTION operator

For no reason whatsoever must the operator have their hands in the area of the piece being bent during the pressing operation.

According to new legislation, the employer will have to check that the operator has understood these notices.

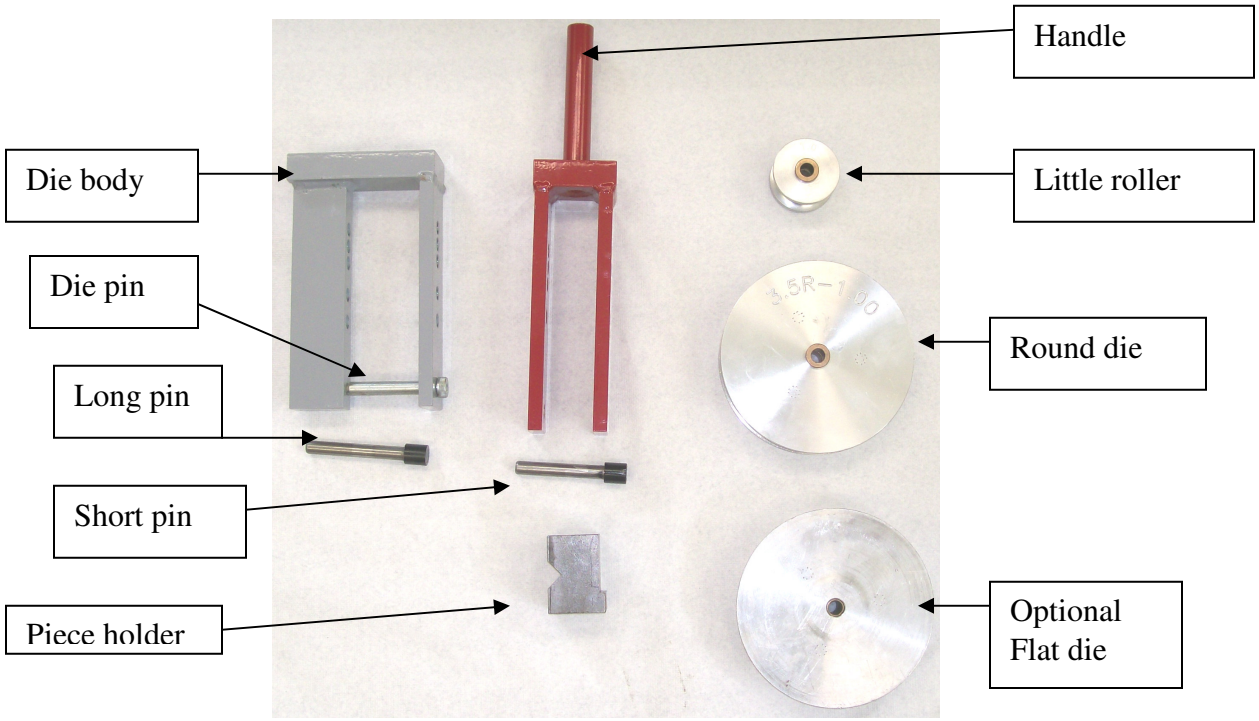
THIS MACHINE IS DESTINED ONLY FOR THE USE IT HAS BEEN DESIGNED FOR, ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE THE MANUFACTURER CANNOT BE HELD LIABLE FOR ANY DAMAGE CAUSED BY ANY IMPROPER USE OR USE NOT EXPRESSLY MENTIONED IN THIS USER'S MANUAL.

Before operating this equipment review and understand the safety label below that is on the tube bender.

The picture above shows where this safety label is located on the machine.

Unpacking your New Dake Tube Bender

Make sure you have all the parts supplied to assembly your Tube Bender.



Assembling your Dake Tube Bender

1. Remove your die pin and insert your red handle and the die in the slot of your die body, line up the holes and reinstall the die pin.

2. DO NOT tighten the die pin. The pin head should just touch the gray die body. If it is tightened it will lock up the parts and bend the die body.

3. Take the piece holder and put it in one of the other holes as shown below. This piece will be in different locations depending on the diameter of the material.

4. Take the little holder and place it in the red handle and use the little pin to hold it in place as shown below.